



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Glossy Patch

D407-797-012
Job Sheet 177994



Part No: D407-797-012

Job Qty: 1 ea

Part Name: 407 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 7/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 16 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.09 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/10/18	7/10/18	0.00	0.00	Start Up Stores/Pkg-1		<i>M.L.</i> <i>M.L.</i> <i>M.L.</i> <i>M.L.</i> <i>M.L.</i> <i>M.L.</i> 21 JUL 17 2018 9-00
110	Packaging	1 pcs	7/10/18	7/10/18	0.00	0.00	Packaging1-4		
115	QC	1 pcs	7/10/18	7/10/18	0.00	0.00	QC5 <i>N/A</i>		
120	QC	1 pcs	7/10/18	7/10/18	0.00	0.00	QC4		
130	Packaging	1 pcs	7/10/18	7/10/18	0.00	0.00	Packaging3-2		
135	DC	1 pcs	7/10/18	7/10/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	7/10/18	7/10/18	0.00	0.00	QC21		

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions: 115 - ***Inspect label on lid***

130 - Identify and pack for shipping as per PPP D407-797-012

135 - Photocopy bluefile & type labels per PPPD407-797-012 CHG005

Fg. sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D407-797-111	407 Quick Release Mounting Provisions - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	<i>5092117</i>
D4272-012	Basket Assembly, Heavy Duty Lid, RH	1 Ea (1 ea)	90-Start up Operation	<i>5088985</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D407-797-111	1	0	0
	D4272-012	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____		MRB (QSI042) Approval _____																			
Description Wor _____		Completed By _____																			
DART Aerospace Ltd. 1270 Aberdeen Street Hewesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S092637 Part: D407 - 797 - 012 Job No: 177994 Serial No/Batch: S092637 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____		Lead hand / Supervisor Approval Verification _____																			
Root Cause <table style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	QC / QA Coordinator Approval _____																	
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